



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4436-043

Job Sheet 174479



Part No: D4436-043

Job Qty: 4 ea

Part Name: Aft Outboard Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 3/16/18

Job Tracking No:

Due Date: 4/4/18

Created By: Michelle Gagnon-Donovan

Type: SOLD

Description:

Note: DWG REV A SHEETS 2,4,5 IPP revA 11.10.06 new issue EC verified by:DD IPP REV:B 12.01.24 PER DWG REV.A DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	4 Ea	4/4/18	4/4/18	0.00	0.00	Start Up Waterjet		SC 18/03/18
100	Waterjet	4 pcs	4/4/18	4/4/18	0.00	0.61	Waterjet1		SC 18/03/18
110	QC	4 pcs	4/4/18	4/4/18	0.00	0.00	QC2 Waterjet-3		SC 18/03/18
120	QC	4 pcs	4/4/18	4/4/18	0.00	0.00	QC8-4		38
130	Brake NC	4 pcs	4/4/18	4/4/18	0.06	0.35	Brake NC 2		9-89 SB
140	Small Fab	4 pcs	4/4/18	4/4/18	0.00	0.47	Small Fab-6		FF DAS
150	QC	4 pcs	4/4/18	4/4/18	0.00	0.00	QC5		38
160	HandFinish	4 pcs	4/4/18	4/4/18	0.00	0.46	HandFinish1		SA 18-04-08
170	QC	4 pcs	4/4/18	4/4/18	0.00	0.00	QC7-3		FF DAS
180	Small Fab	4 pcs	4/4/18	4/4/18	0.00	0.47	Small Fab-6		FF DAS
185	QC	4 pcs	4/4/18	4/4/18	0.00	0.00	QC5		38
190	Powdercoat	4 pcs	4/4/18	4/4/18	0.00	0.20	Powdercoat4	BL 1	BED 18-04-12
200	QC	4 pcs	4/4/18	4/4/18	0.00	0.00	QC3		11 APR 12 2018
202	Small Fab	4 pcs	4/4/18	4/4/18	0.00	0.47	Small Fab-6		DAS FF
205	QC	4 pcs	4/4/18	4/4/18	0.00	0.00	QC5		38
210	Packaging	4 pcs	4/4/18	4/4/18	0.00	0.00	Packaging3-2	St621	APR 18 2018
220	QC21-SA	4 Ea	4/4/18	4/4/18	0.00	0.00	QC21		DAS 21 18/04/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	6.3600 sf (1.59 ea)	90-Start up Operation	
MS20426AD3-2	Rivet	16 Ea (4 ea)	180-Small Fab	5018535
MS21075L08	Anchor Nut	8 Ea (2 ea)	180-Small Fab	5024476
D4441-1	Rubber Seal	5.6320 Ea (1.408 ea)	202-Small Fab	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.040	6	136	0
180-Small Fab	MS20426AD3-2	16	84	0
	MS21075L08	8	242	0
202-Small Fab	D4441-1	6	155	0

M138700

Start 2:40

Temp 320° Finish 3:10

Plex 3/16/18 8:18 AM Dart.Gagnon.Michelle



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Container No: S054196



Part: D4436-043

Job No: 174479

Serial No/Batch: S054196

Revision:

Inspector:

Date: 03/23/18

Part Specifications	
Specifications could not be found.	

Plex 3/16/18 8:18 AM Dart.Gagnon.Michelle



DART AEROSPACE LTD		Work Order:	174479
Description: AFT outboard Bracket assembly		Part Number:	D4436-043
Inspection Dwg: D4436	Rev: A	Page 1 of 1	

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
0,75	+/- 0,030	0,75			VRC-01	
1,55	+/- 0,030	1,55			Tag	
1,73	+/- 0,030	1,73				
3,16	+/- 0,030	3,16				
16,68	+/- 0,030	16,68				
16,97	+/- 0,030	16,97				
17,58	+/- 0,030	17,59				
0,850	+/- 0,010	0,851				
1,10	+/- 0,030	1,11				
2,04	+/- 0,030	2,04				
4,89	+/- 0,030	4,89				
5,02	+/- 0,030	5,01				
6,42	+/- 0,030	6,43				
10,02	+/- 0,030	10,02				
10,79	+/- 0,030	10,79				
11,54	+/- 0,030	11,54				
13,12	+/- 0,030	13,12				
1,83	+/- 0,030	1,84				
5,18	+/- 0,030	5,185				
5,22	+/- 0,030	5,22				
17,47	+/- 0,030	17,47				
1,70	+/- 0,030	1,70				
3,77	+/- 0,030	3,77				
4,70	+/- 0,030	4,70				
0,099	+0,004/-0,001	0,099				
0,177	+0,005/-0,001	0,178				
0,203	+0,005/-0,001	0,201				
0,405	+/- 0,010	0,406				
0,040	+/- 0,010	0,040				

Measured by: SC	Checked by: 38	QC Inspector:
Date: 18/03/22	Date: MAR 27 2018	Date:

Engineering Approval: (If necessary)	Date:
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Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	